Adjustment Screw turned clockwise to limit. Magnets are touching the screws, axis can move without resistance Turning Knob for appx. 120 degree ccw. Worm and Gear Tips come close and could touch if oriented tip on tip. Force is applied by magnet only, distance is limited by the black plastic knob worm and gear have full contact, only magnetic force is applied. (appx after 1 turn ccw) The worm housing can be moved against the magnetic force, until the gap between housing and Nylon washer is closed. Skipping gears not possible any more. After 2 turns ccw the Nylon washer touches the housing slightly. That should be operating position. Worm housing can still move a bit, force is defined by magnet only. Screw turned completely ccw, pressing the nylon washer as well as the worm against gear. Needs to back off a bit to avoid stalling.